

Properties

Physical

Specific Gravity	ASTM D792	23	-	1.13
Mold Shrinkage	NPK Method	-	%	0.8~1.2

Mechanical

Tensile Strength at yield	ASTM D638	1/8", 50mm/min	kg/cm ²	340
Elongation at break	ASTM D638	1/8", 50mm/min	%	20
Flexural Strength	ASTM D790	1/8", 1.3mm/min	kg/cm ²	550
Flexural Modulus	ASTM D790	1/8", 1.3mm/min	kg/cm ²	30,000
IZOD (Notched) IZOD Impact Strength	ASTM D256	1/4", 23	kgcm/cm	2

Thermal

Melt Flow Index	ASTM D1238	230 , 2.16kg	g/10min	10
Heat Deflection Temperature	ASTM D648	1/4", 4.6kgf/cm ² 1/4", 18.5kgf/cm ²		90

Data
The listed values should be used for referential purpose only.